

PX4i

Printer Heat Settings

200 dpi

North America

Direct Thermal Media

	Heat Setting			Max Rec Print Speed (mm per second / inches per second)	
	Constant	Factor	Sensitivity	Picket	Ladder
Duratherm II	85	40	180	300 / 12	300 / 12
Duratherm III	86	40	180	300 / 12	300 / 12
Duratherm II Tag	68	40	160	250 / 10	250 / 10
Duratherm Lightning	62	40	470	300 / 12	300 / 12
Duratherm IR	65	40	450	300 / 12	250 / 10

Thermal Transfer Media

	Heat Setting			Max Rec Print Speed (mm per second / inches per second)		
	Constant	Factor	Sensitivity	Picket	Ladder	
TMX1500	Duratron II	53	25	563	200 / 8	200 / 8
	Syntran	64	25	673	200 / 8	200 / 8
	Kimdura	64	25	623	200 / 8	200 / 8
	Duratron II Tag	57	25	523	200 / 8	200 / 8
TMX2200	Duratron II	63	25	567	200 / 8	200 / 8
	Syntran	66	25	677	200 / 8	200 / 8
	Kimdura	78	25	627	200 / 8	200 / 8
	Valeron Tag	79	25	687	200 / 8	200 / 8
	Duratron II Tag	64	25	527	200 / 8	200 / 8
TMX3202	Duratron II Gloss Polyester	93	30	366	225 / 9	150 / 6



PX4i

Printer Heat Settings

300 dpi

North America

Direct Thermal Media

	Heat Setting			Max Rec Print Speed (mm per second / inches per second)	
	Fingerprint	IPL			
	Constant	Factor	Sensitivity	Picket	Ladder
Duratherm II	86	40	180	300 / 12	300 / 12
Duratherm II Tag	68	40	160	300 / 12	300 / 12
Duratherm III	88	40	180	300 / 12	300 / 12
Duratherm III Lightning	69	40	470	300 / 12	300 / 12
Duratherm III IR	75	40	450	300 / 12	250 / 10

Thermal Transfer Media

	Heat Setting			Max Rec Print Speed (mm per second / inches per second)	
	Fingerprint	IPL			
	Constant	Factor	Sensitivity	Picket	Ladder
TMX1500 Duratran II	55	25	563	200 / 8	200 / 8
Syntran	52	25	673	200 / 8	200 / 8
Kimdura	64	25	623	200 / 8	200 / 8
Duratran II Tag	61	25	523	200 / 8	200 / 8
TMX2200 Duratran II	65	25	567	200 / 8	200 / 8
Syntran	65	25	677	200 / 8	200 / 8
Kimdura	73	25	627	200 / 8	200 / 8
Valeron Tag	80	25	687	200 / 8	200 / 8
Duratran II Tag	66	25	527	200 / 8	200 / 8
TMX3202 Duratran II Gloss Polyester	87	30	366	225 / 9	150 / 6



PX4i

Printer Heat Settings

400 dpi

North America

Direct Thermal Media

	Heat Setting			Max Rec Print Speed	
	Constant	Factor	IPL	(mm per second / inches per second)	
	Constant	Factor	Sensitivity	Picket	Ladder
Duratherm II	78	40	180	250 / 10	250 / 10
Duratherm II Tag	78	40	180	250 / 10	250 / 10
Duratherm III	78	40	180	250 / 10	200 / 8
Duratherm III Lightning	70	40	470	250 / 10	250 / 10
Duratherm III IR	73	40	450	250 / 10	250 / 10
Duratherm III Synthetic	115	50	430	250 / 10	250 / 10

Thermal Transfer Media

	Heat Setting			Max Rec Print Speed	
	Constant	Factor	IPL	(mm per second / inches per second)	
	Constant	Factor	Sensitivity	Picket	Ladder
TMX1500 Duratran II	51	25	563	250 / 10	250 / 10
Syntran	52	25	673	250 / 10	250 / 10
Kimdura	63	25	623	250 / 10	250 / 10
Valeron Tag	55	25	683	250 / 10	250 / 10
Duratran II Tag	56	25	523	250 / 10	250 / 10
Synthetic Tag	55	25	683	250 / 10	250 / 10
Matte Polyester	55	25	683	250 / 10	250 / 10
TMX2200 Duratran II	55	25	567	250 / 10	250 / 10
Syntran	52	25	677	250 / 10	250 / 10
Kimdura	69	25	627	250 / 10	250 / 10
Valeron Tag	55	25	687	250 / 10	250 / 10
Duratran II Tag	60	25	527	250 / 10	250 / 10
Synthetic Tag	55	25	687	250 / 10	250 / 10
Matte Polyester	55	25	687	200 / 8	250 / 10
TMX3202 Duratran II	65	30	366	250 / 10	250 / 10
Gloss Polyester					

The above settings represent guidelines for general printing conditions. Some formats will require adjustment of the heat setting and/or print speed to properly image.

The maximum recommended print speed is a condition of the Intermec print head replacement program. Failure to adhere to these recommendations may nullify the print head warranty.

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